





General Notes

Excavate a hole in line with the proposed sewer pipe. The size should be approximately 300mm wider than the size of the Bio-Mite Plant and to a depth that allows for the above gradient to be attained.

begin to back fill with first layering a 100mm thick layer of compacted soil Crete on the floor of the hole, (Modular tanks require cement slab and should be installed according to installation instructions 1ST July 2008.

Once the hole has been dug, remove any sharp objects and

Lower the unit into the hole.

Connect the incoming pipe to the inlet of the Bio-Mite unit and the outlet from the pump to the dispersion pipe (note: 22mm diameter minimum).

Fill all the tanks one quarter full with water. Once the water has reached this level backfill and compact with an inert granular material (e.g. river sand) that has been mixed with cement in that ratio of ten parts sand one part cement until the level of the water has been matched.

Never backfill with clay soil or with sand that has stones larger than 20mm

larger than 2011111

Once the outlet level is reached you can stop filling with water and can now fill to ground level with backfill. Should high ground water, clay soil or other abnormal conditions exist the tanks will require cement stabilization and should be referred to an engineer for approval.

Cast a slab of concrete 1m x 1m (50mm thick) per blower housing. The location of the housing should be adjacent to the Bio-Mite and preferably not further than 5 meters. An electrical point must be provided to allow connecting the pump and blower. Connect air blower to the diffuser pipe (housed inside the Bio-Reactor module) using 20mm pipe and push lock fitting provided. There should be no sharp bends or kinks causing airflow restriction. Plug the blower and submersible pump into the connection (provided by client). The plant is now ready for use.

No. Revision/Issue Date

Firm Name and Address

CALCAMILE

WATER & SANITATION SOLUTIONS

Tel: 012 742 0900 | email: brandon@calcamitetanks.co.
Plot 2 No 15 Sapphire street, Klerksoord, Pretoria, 0200

Project Name and Address

CALCAMITE

CAL— POI/SOG 30001

BELOW GROUND

Project CAL SOG30001

Date 13.09.2019

Scale As Noted

