

MEETING NOTES

Job Title	Proposed Installation of Sulphur Dioxide Abatement Equipment at Mortimer Smelter			
Project Number	31101			
Date	17 May 2017			
Time	10:00 – 11:00			
Venue	DWS Kurperoord Offices, Kosmos			
Subject	Proposed Installation of Sulphur Dioxide Abatement Equipment at Mortimer Smelter – Department of Water and Sanitation (DWS)			
Client	Anglo American Platinum Limited			
Present	See Attached Attendance Register (Appendix A)			
Apologies	None			
Distribution	As per the Attendance Register			

199 Bryanston Drive Bryanston 2191

Tel: +11 361 1392 Fax: +11 361 1381

www.wspgroup.com www.pbworld.com

ACTION

1.0 WELCOME AND INTRODUCTIONS

- 1.1 Anri Scheepers thanked the Department of Water and Sanitation (NWREAD) for the opportunity to meet with them to discuss the Proposed Installation of Sulphur Dioxide Abatement Equipment at Mortimer Smelter.
- 1.2 A round of introductions was done, including:
 - DWS Esmy Madumo and Nametso Kgabileng
 - → Anglo American Platinum Limited Pierre Malan
 - → WSP | Parsons Brinckerhoff, Environment & Energy, Africa (WSP | Parsons Brinckerhoff) Anri Scheepers
- 1.3 Anri Scheepers mentioned that the presentation (**Appendix B**) would be attached to the minutes together with the attendance register (**Appendix A**).

2.0 PROJECT BACKGROUND

- 2.1 Anglo American Platinum Limited (Anglo) owns and operates the Mortimer Smelter, which is located at the Union Section (RPM-US). The Mortimer Smelter is an existing metallurgical industrial furnace where sulphide ores are smelted.
- 2.2 The off- gas from Mortimer Smelter is currently being treated via 3 electrostatic precipitators (ESPs); exhaust from the ESPs is vented into the atmosphere via a stack at 80m above the ground. The emissions include particulate matter (PM), SO₂, and nitrogen oxide (NOx).
- 2.3 The National Environmental Management Air Quality Act (No. 39 of 2004) (NEM:AQA) requires that furnaces at metallurgical industries be operated with efficient SO₂ abatement systems by 2015, however Mortimer Smelter has been given an extension until 2020. In order to comply with new South African legislation, and associated more stringent emission standards, an SO₂ abatement system must be installed at the Mortimer Smelter.
- 2.4 The proposed strategy to reduce SO₂ to achieve the Minimum Emission Standards (MES) is the installation of a Wet Gas Sulphuric Acid (WSA) Plant that will convert the SO₂ contained in the off-gas into commercial-grade concentrated sulphuric acid (H₂SO₄). The exhaust from the WSA plant (containing reduced SO₂ concentrations) will be vented into the

ACTION

atmosphere, and the commercial grade sulphuric acid will be temporarily stored before being despatched into the commercial market.

3.0 SITUATIONAL ANALYSIS

- 3.1 The Mortimer Smelter is situated approximately 350 m from the Mortimerspruit and associated wetland. The construction are will be approximately 250 m from the Mortimerspruit.
- 3.2 The wetland is part of the dirty water system of the Rustenburg Platinum Mines Union Section (RPM-US) as per the Integrated Water and Waste Management Plan (IWWMP) and RPM-US has an existing Water Use Licence (03/A24D/ABCGIJ/18929).

Due to the historical nature of the mine and use of in-stream return water dams, Mortimerspruit within the mine lease area is operated as a dirty water channel and flows to the Barbers return water dam where dirty water is contained under normal operating conditions. Overflows from Fraser Alexander return water dam will drain to Barbers return water dam via Mortimerspruit.

4.0 WATER USE LICENCES

- 4.1 It was agreed that a Section 21b water use licence will not be required for the potable water reservoir.
- 4.2 It was noted by EM that even though the wetland is considered part of the dirty stormwater management a Section 21 c and i water use licence may be required and this will have to be discussed with Pieter Ackerman. DWS agreed to urgently arrange a meeting with Pieter Ackerman.
- 4.3 It was agreed that AS will, via email, provide EM with the IWWMP, WUL and wetland assessment for the Mortimerspruit. Subsequent to the meeting, this was submitted to EM via email on 22 May 2017.

5.0 DESIGNS

5.1 EM requested that the following civil designs be submitted to the DWS:

WSP

- Acid Storage Area
- Effluent Treatment Plant
- 5.2 EM requested the detailed water balance be submitted to the DWS.

WSP

6.0 STAKEHOLDER ENGAGEMENT

6.1 It was agreed that a 30 day public participation period as specified in the EIA Regulations will be acceptable, should a water use licence be required.

ACTION

7.0 **DOCUMENTATION SUBMISSION**

It was agreed that 1 Hard copy and 1 electronic copy of all documentation will be submitted WSP 7.1 to the DWS.

Appendix A – Attendance Register

ATTENDANCE REGISTER

Project:

Proposed Installation of Sulphur Dioxide Abatement Equipment at

Mortimer Smelter

Applicant:

Anglo American Platinum Limited

Meeting Title:

Authority Meeting (Department of Water and Sanitation)

Venue:

DWS - Kurperoord

Date:

17 May 2017

Company Name	Email	Tel	Signature
WSP	Anri SchepersolisPCro	1000000 911 300 b089	ST.
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Appendix B - Presentation





AGENDA

- 1. Welcome and Introduction
- 2. Role Players
- 3. Project Background
- 4. Project Location
- 5. Project Description
- 6. Alternatives
- 7. Legislative Requirements
- 8. Specialist Studies
- 9. Proposed Schedule
- 10. Questions and Discussions



WELCOME AND INTRODUCTION

Competent Authority

Department Mineral Resources

Under the One Environmental System, the Minister of Mineral Resources will issue environmental authorisations in terms of the NEMA for mining activities related to the primary extraction and/or primary processing of ore material. The Minister of Environmental Affairs will form the appeal authority

Applicant

Anglo American Platinum Limited

Environmental Assessment Practitioner

WSP | Parsons Brinckerhoff, Environment & Energy, Africa

PROJECT BACKGROUND

SO₂ postponement & related appeal

Government notice of Minimum Emission Standards (MES) are published in the Government Gazette: 1 April 2010, then amended for Parliamentary Portfolio Review, and finally revised 22 November 2013

MES: SO₂ for existing facility: 3500mg/Nm³

MES: SO₂ for new/all facility: 1200mg/Nm³

2020



Despite already achieving ~90% abatement (through furnace matte converting at ACP), ask for postponement on achieving site SO₂ limits for 2015. Commit to legal compliance targeting 2020 limit of **1200** mg/Nm³



20 Feb 2015: Postponement granted as from 1 April 2015 on regulatory limits of 30 000mg/Nm³ vs a requested 57 000mg/Nm³.



A "novel" technical solution for SO₂ abatement and control will be developed that produces "useful" acid instead of another solid waste.

Appeal has been dismissed - AAP initiate legal process to get an interim relief order and to institute judicial review

proceedings

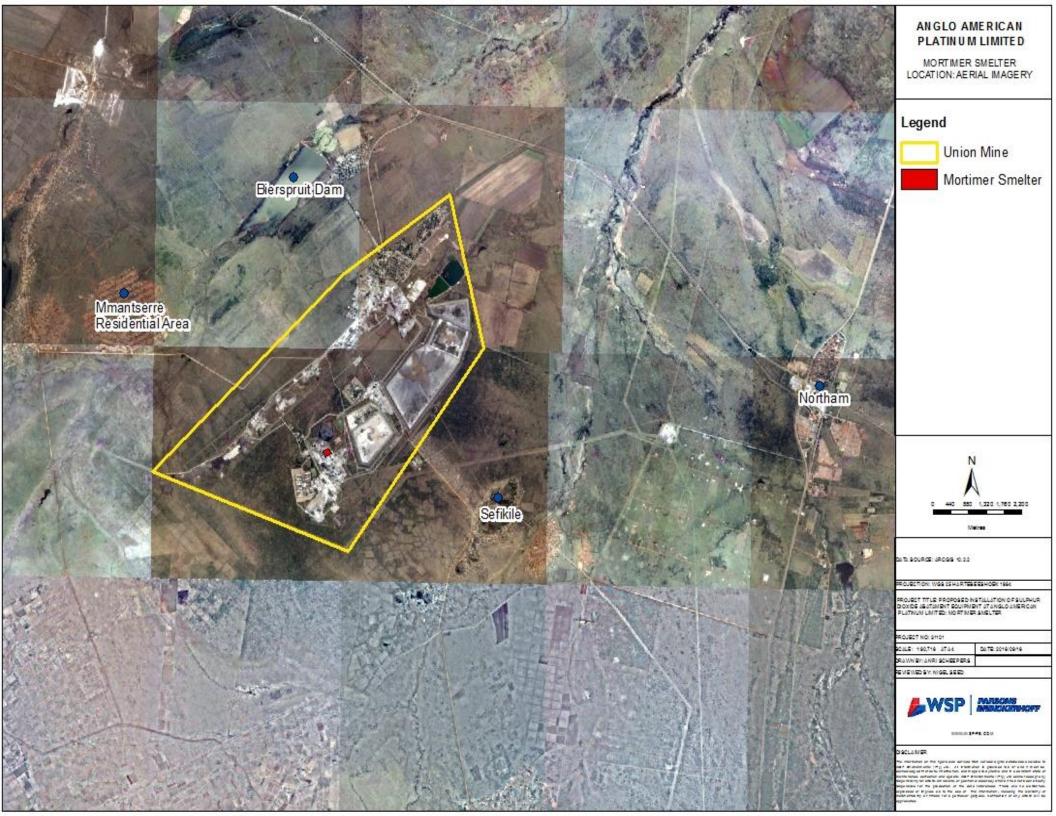
Compliance date of 1 April 2020.

AAP lodge an appeal
against interim limit of
30 000 mg/Nm ³ vs a
requested
57 000mg/Nm ³

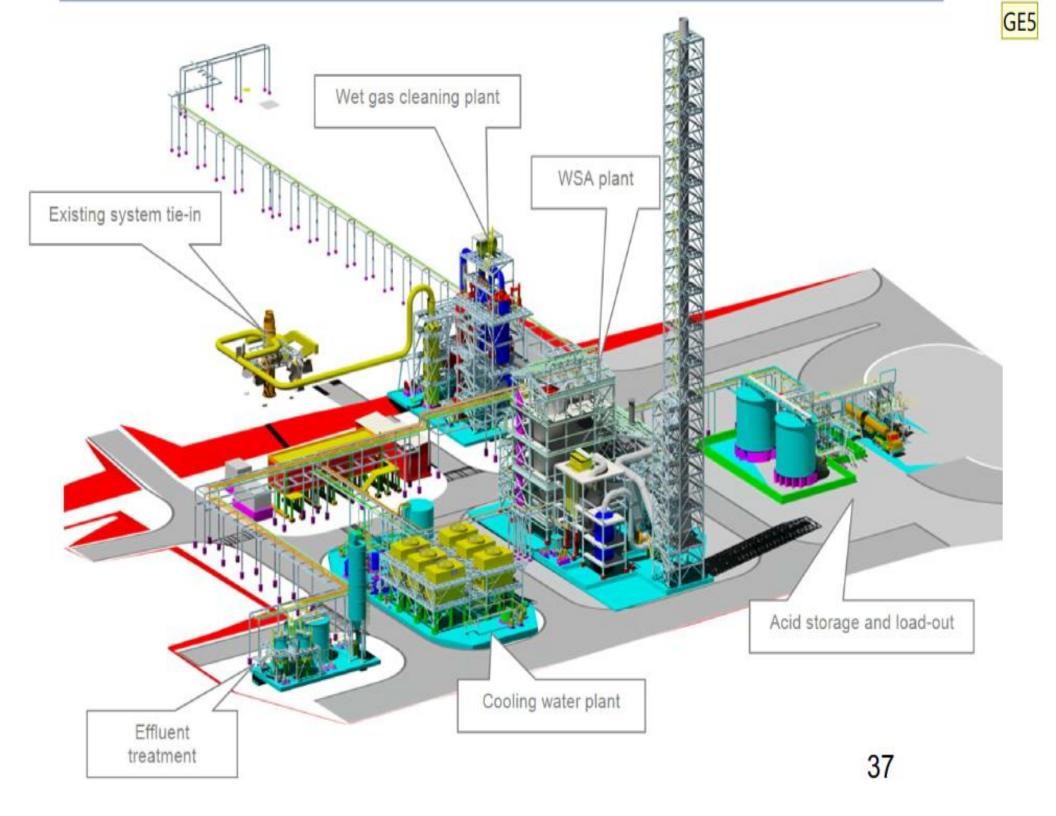
16 March 2015

SO2 Compliance requirementsMortimer SmelterPre-2015 AEL condition2500 mg/Nm³1 April 2015 MES requirement3500 mg/Nm³1 April 2015 – 31 March 2020 postponement limit30 000 mg/Nm³ (can comply with interim limit)1 April 2020 MES requirement (require abatement)1200 mg/Nm³











PROJECT DESCRIPTION

- → Electric Furnace Primary Gas Cleaning (Existing)
- Secondary Gas Cleaning (new additional cleaning)
- → WSA Acid Plant
- Effluent Treatment Plant (204m3/day)
- → Acid Concentrating Plant
- → Acid Plant Cooling Water
- → Dangerous Goods Storage and Handling

Acid - 560m³

LPG – 22.5m³

Water Usage and Storage

Required - 468m³/day

Storage – 2 500m³

→ Roads





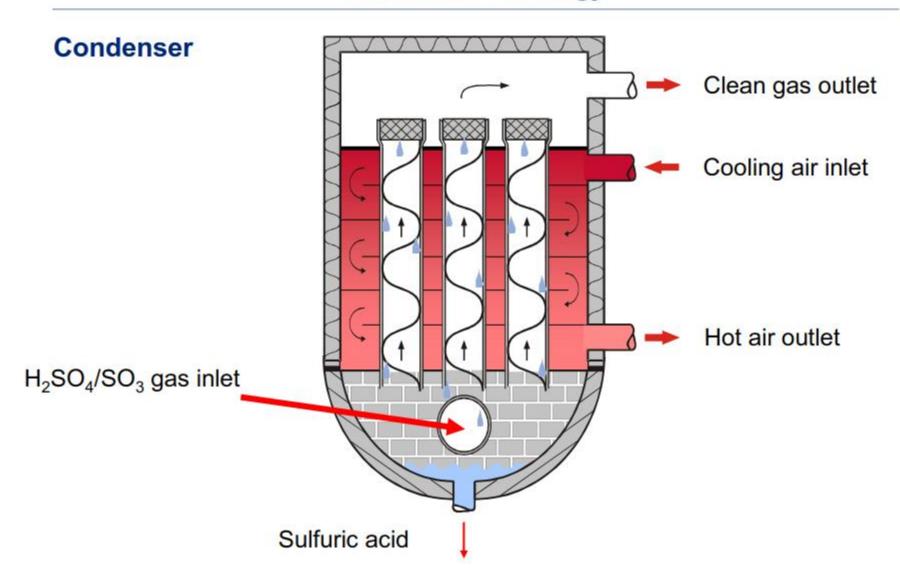
ALTERNATIVES

- → Location None
- → Type of activity None
- → Design or Layout of Activity
 - Contractor facilities
 - Operational
- → Technology
- → Operational Aspects None
- → No-Go
 - Legal non-compliance





Process / Metallurgy









National Environmental Management Act (No. 107 of 1998)

- → EIA Regulations (GNR 982)
- → Listing Notice 1 (GNR 983)
 - Activity 24 The development of a road with a reserve wider than 13,5 metres
 - Activity 34 The existing Atmospheric Emissions Licence (AEL) for Mortimer Smelter will have to be amended



National Environmental Management Act (No. 107 of 1998)

→ Listing Notice 2 (GNR 984)

Activity 4

The development of facilities or infrastructure, for the storage, or storage and handling of a dangerous good, where such storage occurs in containers with a combined capacity of more than 500 cubic metres.

The facility will store in excess of 500 cubic metres of dangerous goods.

Scoping and Environmental Impact Reporting Process



National Environmental Management Air Quality Act (No. 59 of 2008) Due to the changes in emissions (positive) from the Mortimer Smelter an amendment to the existing Atmospheric Emissions Licence as well as a revised emissions inventory will be required for the proposed project (once authorised)

- Subcategory 4.1: Drying and Calcining
- Subcategory 4.16: Smelting and Converting Sulphide Ores



National Water Act (No. 36 of 1998)

- → Union Mine Water Use Licence No: 03/A24D/ABCGIJ/18929
- Storage of 2 500 m³ of potable water
- → No Water Use Licence Required



SPECIALIST STUDIES

- → Air Quality Impact Assessment
- Noise Impact Assessment
- → Biodiversity Assessment
- → Heritage Assessment
- → Major Hazard Assessment
- **→** Social Impact Assessment
- → Climate Change Assessment
- → Closure Assessment and Plan



PROJECT SCHEDULE

Task	Dates			
Stakeholder Review of Draft Scoping Report	31 January 2017 – 3 March 2017			
Authority Approval of Scoping Phase	19 March 2017 – 2 May 2017			
DWS Meeting	16 May 2017			
Stakeholder Review of Draft EIAR	27 May 2017 to 25 June 2017			
Authority Approval of EIAR	4 July 2017 to 1 November 2017			



HIGH LEVEL OVERALL SCHEDULE

		2016	2017	2018	2019	2020
Environmental & Permitting (Substansive Process + 50d)	12Mths+50d					
Appeal Period Allowance	60-90d					
Feasibility Study by EPCM	9-10 Mths					
Feasability Study by Haldor Topsoe and GEA	5 Mths					
Review and Approval Process : Feasibility Study	3-5 Mths					
Bridging Engineering (Hatch)	3 Mths					
Procure Long Lead Items (HT, GEA, ESP)	12 Mths					
Furnace shut downs (major tie-ins)				•		
Construction	24 Mths					
Commissioning	6 Mths					
Ramp Up and Optimization						
Compliance to Emission Standards						•



QUESTIONS AND DISCUSSIONS

