

STRUCTURAL STEELWORK:

- 1. All structural steelwork shall be fabricated and erected in accordance

- 1. All structural steelwork shall be fabricated and erected in accordance with SABS 12001 H and/or SANS 2001-1994 and 044 specifications.
 3. All welding to be 6mm continuous fillet weld unless otherwise specified.
 4. All welds to be 6me with E70X0 electrodes unless otherwise specified.
 5. All dimensions shall be checked on site before shop drawings commence. Any discrepancies shall be brought to the attention of the engineer.
 6. A complete set of shop drawings shall be submitted to the engineer for approval before fabrication commences. Engineer to approve design intent only. This includes the member sizes only, but excludes dimensions, deats, boths and gussets.
 7. All hot rolled structural steelwork shall be grade 335SIR, Cold rolled sections shall have a yelld stress fy of all east 250 Mpa, Circular hollow sections (CHS) must be at least the equivalent of grade 300W.
 8. All structural boths shall be grade 8. Bunless otherwise noted.
 9. Where temporary bracing or propping is required, the contractor shall be responsible.

- least the equivalent of grade 300W.

 8. All structural bolts shall be grade 8.8 unless otherwise noted.

 9. Where temporary bracing or propping is required, the contractor shall be responsible for the design, erection, maintenance and removal (where necessary) of such supports. If splices in trusses are required due to transport, proposals of this shall be submitted to the engineer at an early stage for written approval.

 10. Paint Specification: (Allysd System 010)

 a) Abrasive blast clean the mild steel surface in accordance with ISO 8501-1 (1998) to grade Sa 2.5.

 b) Apply primer (Carbocoat GP18) to 75 micron DFT.

 c) Apply Topocat (Carbocoat ADS1) 40 micron DFT.

 c) All paintwork to comply strictly with suppliers specifications, All paint products and methods to be approved by the Engineer before fabrication.

 11. Carefully Inspect each coat for misses and carry out dry film thickness (DFT) testing. No single DFT reading may be less than the minimum or greater than the maximum. The mean of the readings shall equal or exceed the nominal. All critical areas, edges, welds, etc. to be given extra stripe coats. All coats to be in contrasting shades. All work to comply with the project quality requirements and the general peramble.

 12. See Architectural drawings for colour.

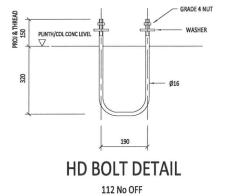
 13. Paint Specification for the bolts: 3 days before the erection of the structural steelwork, all bolts are to be cleaned and degreased. Within 2 days of erection, all bolts are to be coated with 1 coat of Sigmadur Gloss.

- botts are to be cleaned and degressed. Within 2 days of effection, all boits are to be coated with 1 coat of Sigmadur Gloss.

 14. Laminated finger shaped packing to be provided under base plates.

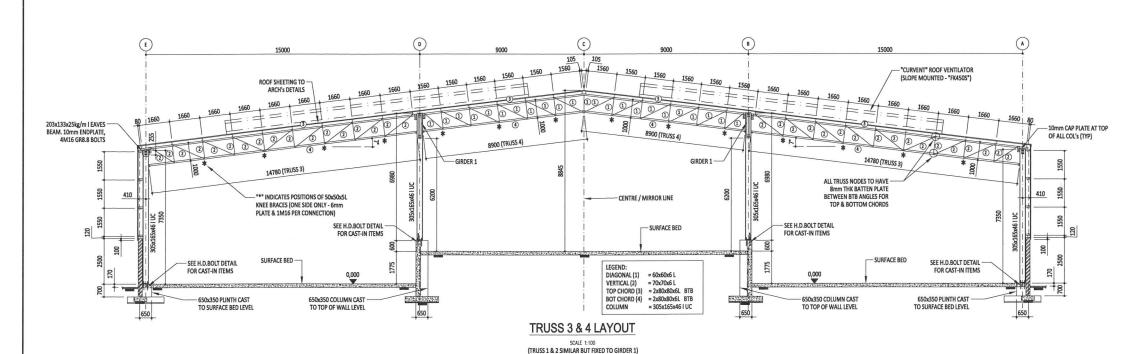
 15. Fabricator to ensure that centre of gravity of members intersect at node points.

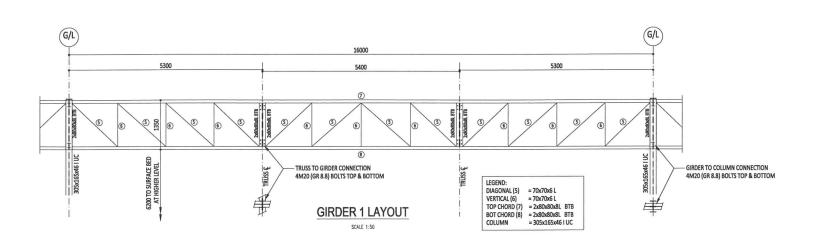
 16. All structural steel drawings to be read in conjunction with the relevant architectural, concrete drawings as well as the Bill of Quantities and any discrepancy to be brought to the attention of the engineer.

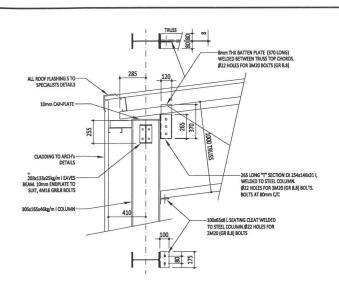


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REV	DATE	REVISION DESCRIPTION	DRAWN		RUSTENBURG OFFICE	THE MASTER HELD AT THE DVS	PROJECT DESCRIPTION	FUNCTION	NAME	SIGNATURE	DRAWING STATUS CODES:	FIRST ISSUE	MAY 2012
					67 BRINK STR @ OFFICE BUILDING	THE MASTER HELD AT THE BKS		DESIGNED BY	R. PIENAAR	10	D=DRAFT F=FINAL R=REPORT	SCALE	SHEET SHEET SIZ
					OFFICE BLDG No 37, 1st FLOOR	JOHANNESBURG OFFICE BEARS THE ORIGINAL SIGNATURE OF APPROVAL.	STRUMOSA	DRAWN BY	L. DELLO RUSSO	R	T=TENDER A=AS-BUILT/RECORD	1:200	1 OF 1 A1
					TEL: +27 (0)14 594 1897 FAX: +27 (0)14 592 0729 REG. No. 1966/006628/07	OFFICE BEARS THE ORIGINAL SIGNATURE OF APPROVAL.	WASTE DROP-OFF CENTRE	DESIGN CHECKED BY	D. VAN DER MERWE		BKS DRAWING	NUMBER	
						RUSTENBURG LOCAL MUNICIPALITY	MAIN BUILDING	DRAWING CHECKED BY	R. LABUSCHAGNE	all	BKS PROJ. No. SUB-No. DISCIPLINE	NUMBER	STATUS REVISIO
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				ENGINEERING SERVICES				DATE	PROFESSIONAL REG NO	750357	COPYRIGHT RE	SERVED	

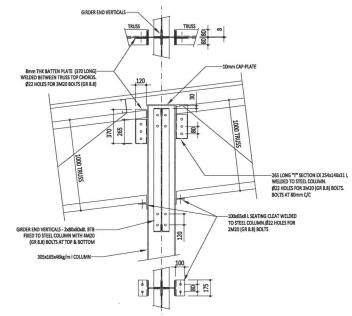






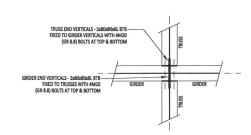
DETAIL 3 - TYPICAL TRUSS TO COLUMN CONNECTION

SCALE 1: 20



DETAIL 4 - TYPICAL TRUSS TO COLUMN CONNECTION AT GIRDER

SCALE 1:20

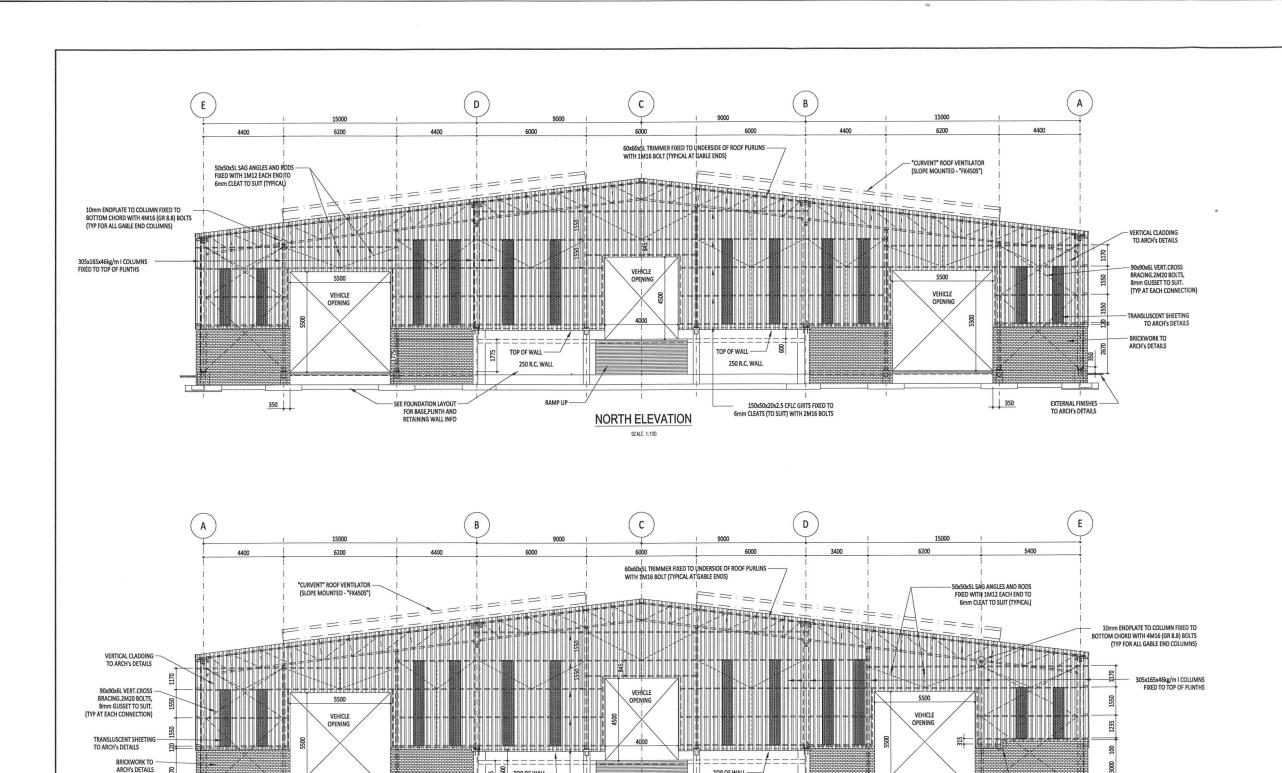


DETAIL 5 - TYPICAL TRUSS TO GIRDER CONNECTION

SCALE 1: 20

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SOUTH ELEVATION

8 TOP OF WALL

150x50x20x2.5 CFLC GIRTS FIXED TO 6mm CLEATS (TO SUIT) WITH 2M16 BOLTS

250 R.C. WALL

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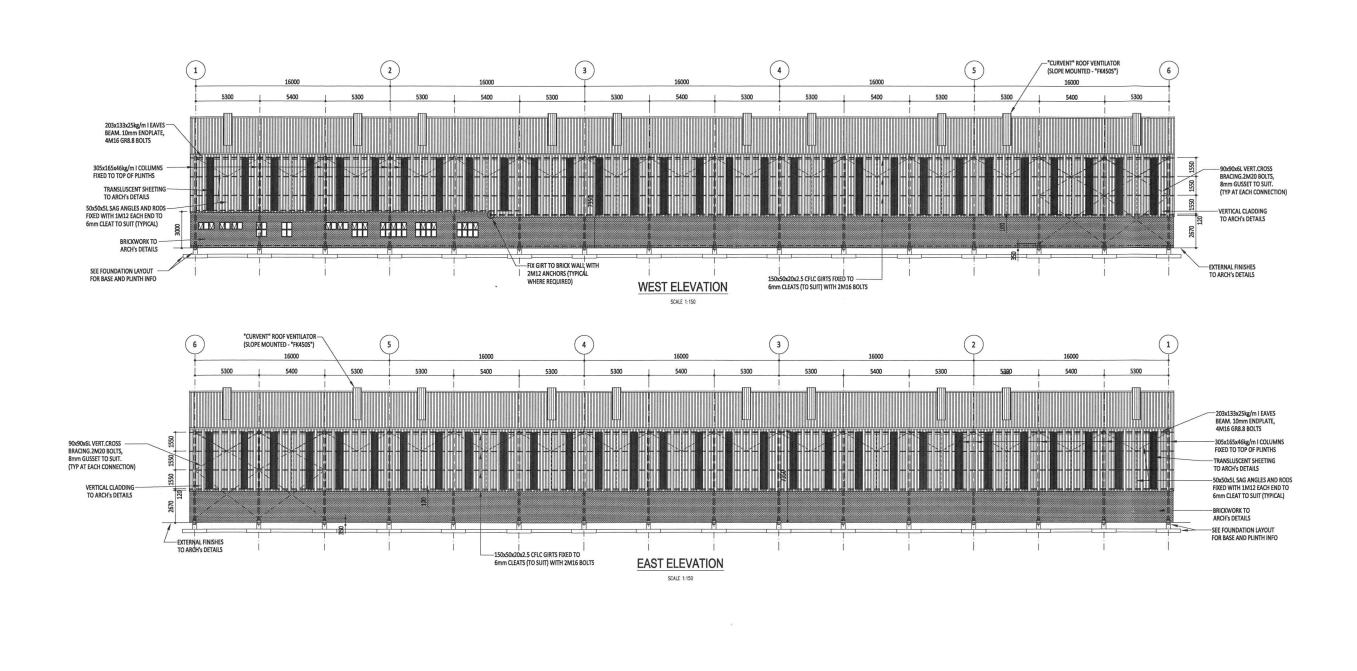
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SEE FOUNDATION LAYOUT -FOR BASE,PLINTH AND RETAINING WALL INFO

- FIX GIRT TO BRICK WALL WITH

2M12 ANCHORS (TYPICAL WHERE REQUIRED)

TOP OF WALL -250 R.C. WALL



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